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FIG.1

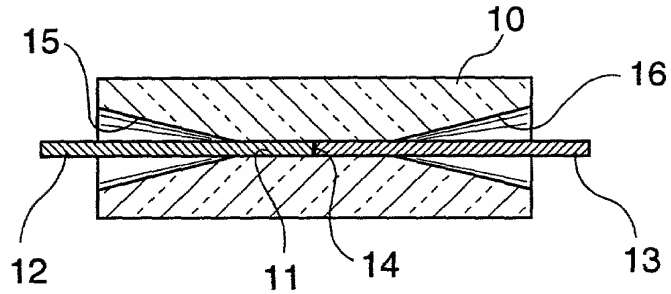


FIG.2A

BEFORE JOINING

FIG.2B

AFTER JOINING

FIG.2C

AFTER MACHINING

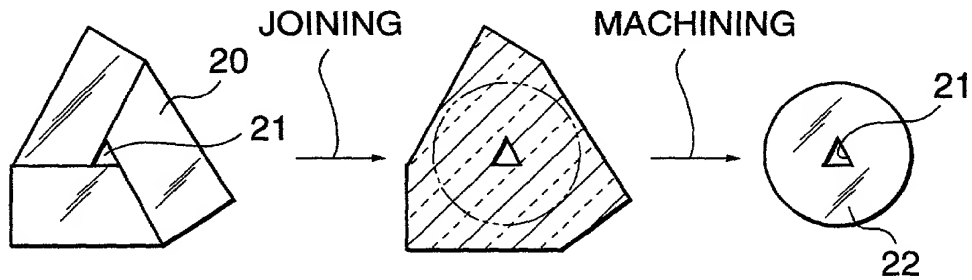


FIG.3A **FIG.3B** **FIG.3C**
BEFORE JOINING AFTER JOINING AFTER MACHININNG

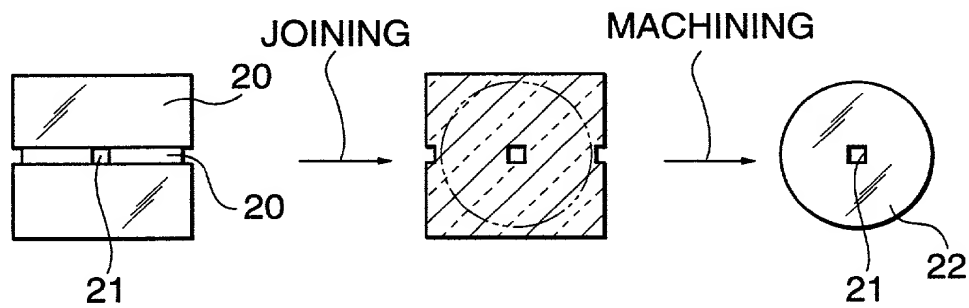


FIG.4A **FIG.4B** **FIG.4C**
BEFORE JOINING AFTER JOINING AFTER MACHININNG

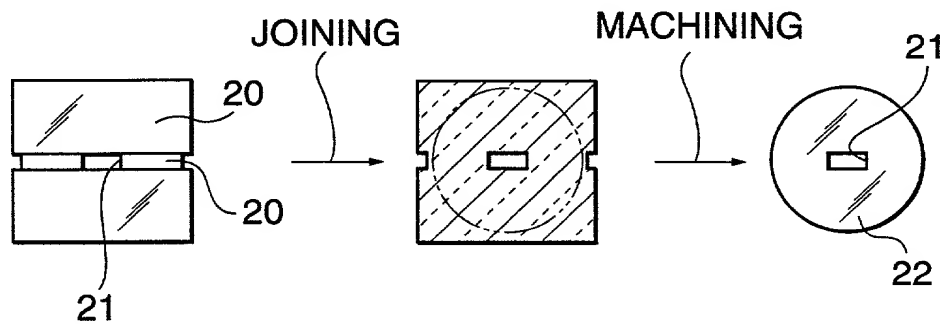


FIG.5A **FIG.5B** **FIG.5C**
BEFORE JOINING AFTER JOINING AFTER MACHINING

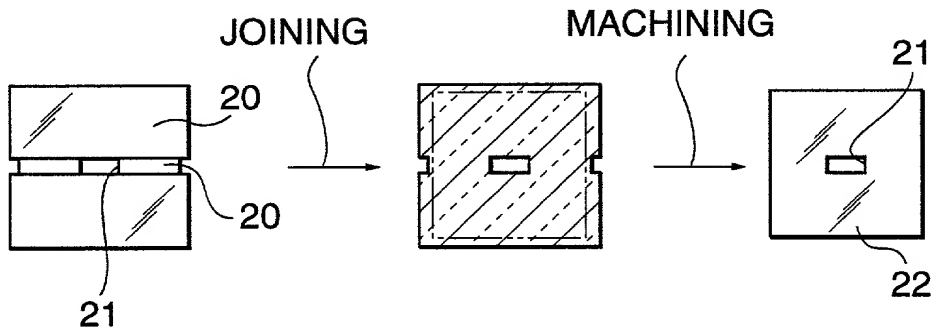


FIG.6A **FIG.6B** **FIG.6C**
BEFORE JOINING AFTER JOINING AFTER MACHINING

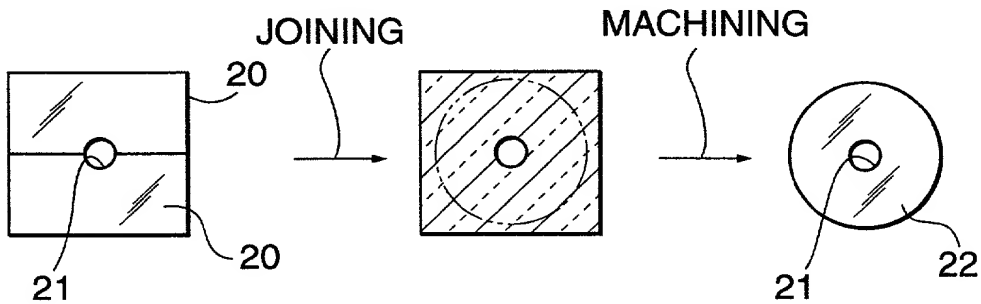


FIG.7A

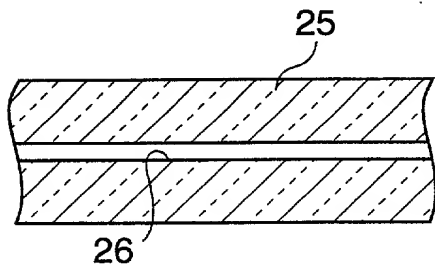


FIG.7B

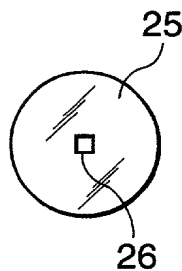


FIG.7C

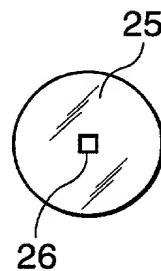


FIG.8A

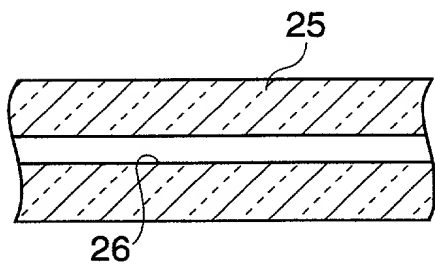


FIG.8B

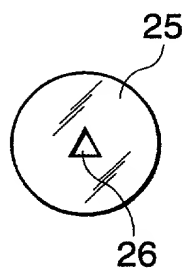


FIG.8C



FIG.9A

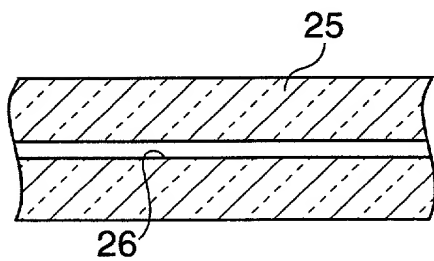


FIG.9B

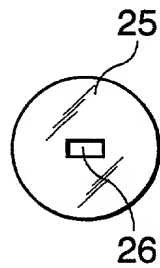


FIG.9C

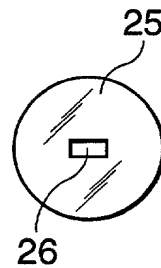


FIG.10A

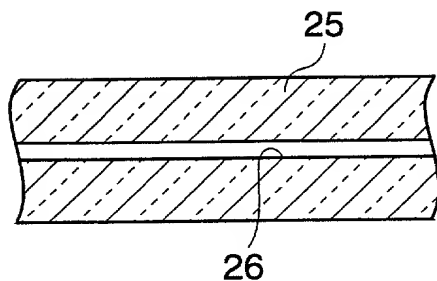


FIG.10B FIG.10C

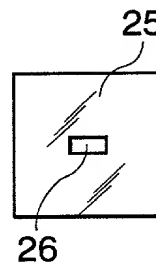
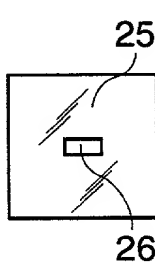


FIG.11A

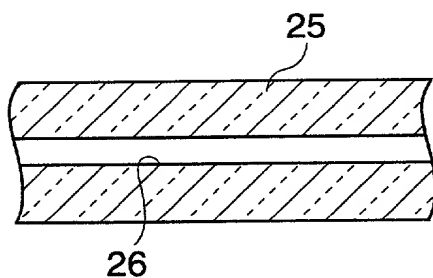


FIG.11B

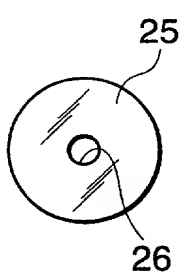


FIG.11C

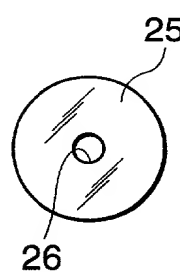


FIG.12

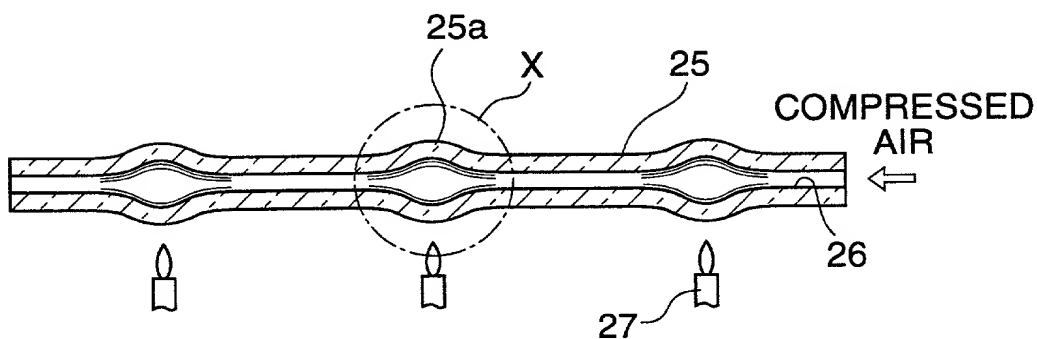


FIG.13

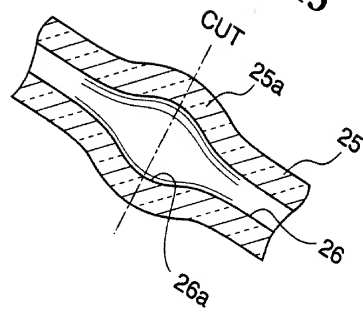


FIG.14

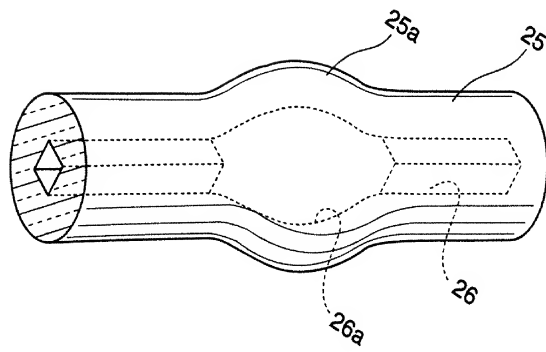


FIG.15A

FIG.15B

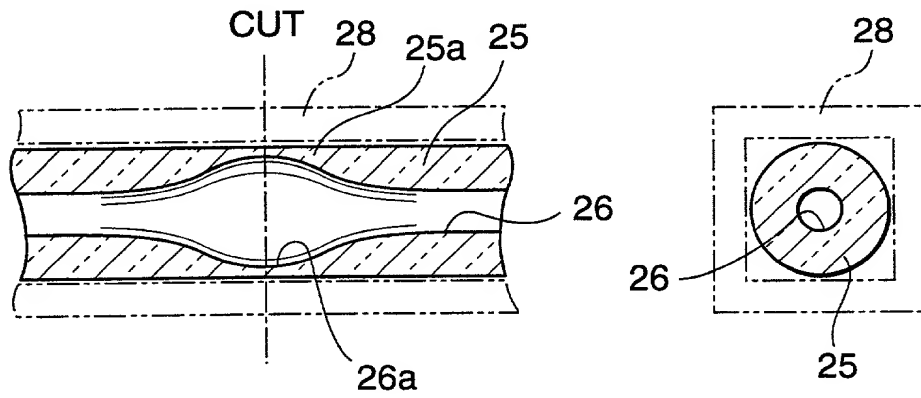


FIG.16

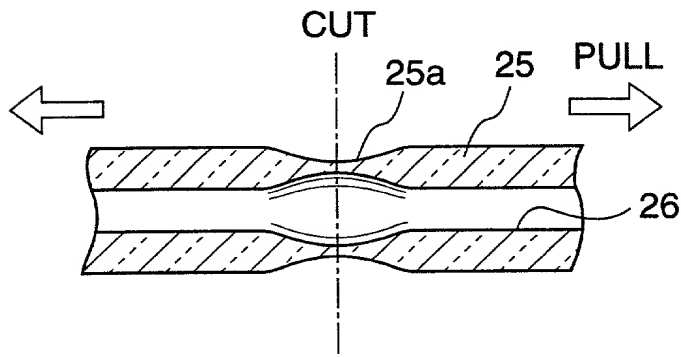


FIG.17A

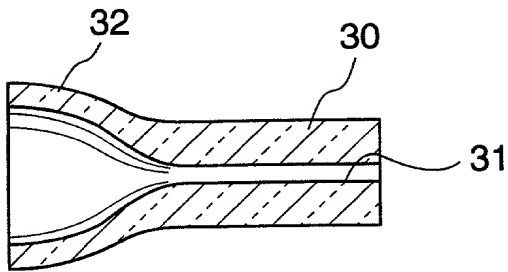


FIG.17D

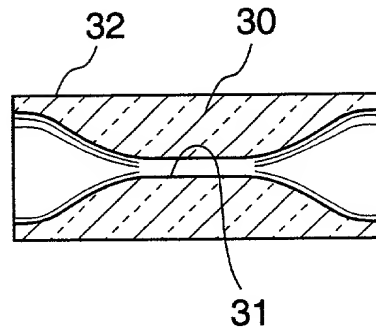


FIG.17B

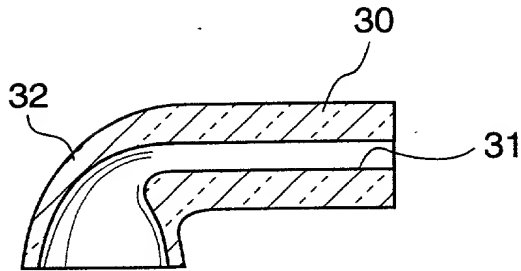


FIG.17E

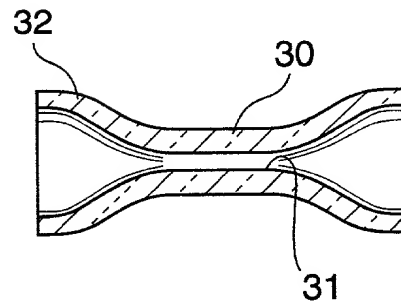


FIG.17C

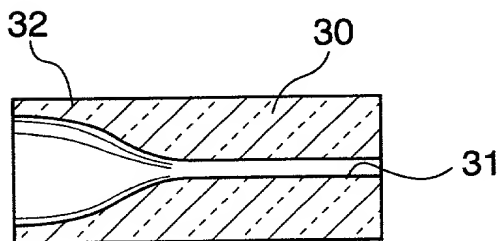


FIG.17F

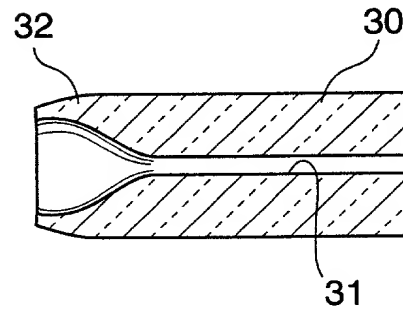


FIG.18A

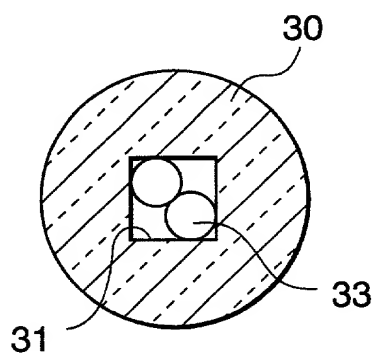


FIG.18B

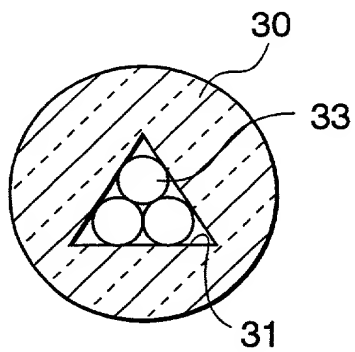


FIG.18C

